



PART NO.	A	B	END D	END E
116-6113	16"	16"	N.C.	N.C.
116-6114*	17-1/2"	17-1/2"	S.W.C.	S.W.C.
116-6115*	17"	17"	2"NPT(M)	2"NPT(M)
116-6116*	18"	17-1/2"	S.W.C.	1-1/4" NPT
116-6117*	18"	17-1/2"	S.W.C.	1" NPT
116-6118*	18"	17-1/2"	S.W.C.	3/4" NPT
116-6119*	18"	17-1/2"	S.W.C.	1/2" NPT

* A and B dimensions include couplings

TOLERANCE
 All saw cut dimensions are $\pm 1/16"$ over all
 All fab dimensions are $\pm 1/8"$ overall

Innovative Machine Technology		
DRWG. BY: I.M.T. STAFF	DATE: 3-5-2001	TITLE: 90 DEGREE ELBOW 1" SCH. 160
APPV. DATE: 3-7-2001		
SCALE: NONE	DRAWING NO.: 2600	REV.: 2