



SOCKET WELD COUPLING  
(TYPICAL 4 PLACES)

TOLERANCE  
All saw cut dimensions are  $\pm 1/16$ " over all  
All fab dimensions are  $\pm 1/8$ " overall

## Innovative Machine Technology

DRWG. BY: I.M.T. STAFF	DATE: 3-5-2001	TITLE: CENTER "Y" THRU MANIFOLDS 1-1/2" SCH. 160 P.N. 1516-6143
APPV. DATE: 3-7-2001		
SCALE: NONE	DRAWING NO.: 2601	REV.: 2