



PART NO.	A	B	END D	END E
1580-3106	11-1/2"	13"	N.C.	
1580-3107	11-1/2"	13"	2"NPT(M)	2"NPT(M)
1580-3108	15"	14"	1-1/4" NPT	N.C.
1580-3109	15"	14"	1" NPT	N.C.
1580-3110	15"	14"	3/4" NPT	N.C.
1580-3111	15"	14"	1/2" NPT	N.C.
1580-3108-SWC*	15"	15-1/2"	1-1/4" NPT	S.W.C.
1580-3109-SWC*	15"	15-1/2"	1" NPT	S.W.C.
1580-3110-SWC*	15"	15-1/2"	3/4" NPT	S.W.C.
1580-3111-SWC*	15"	15-1/2"	1/2" NPT	S.W.C.

* A and B dimensions include couplings

TOLERANCE
 All saw cut dimensions are $\pm 1/16"$ over all
 All fab dimensions are $\pm 1/8"$ overall

<h2 style="margin: 0;">Innovative Machine Technology</h2>		
DRWG. BY: I.M.T. STAFF	DATE: 4-10-2001	TITLE: 'Y' BRANCH MANIFOLDS 1 1/2" SCH. 80
APPV. DATE: 4-12-2001		
SCALE: NONE	DRAWING NO.: 2800	REV.: 2