



PART NO.	A	B	END D	END E
1580-3112	16"	16"	N.C.	N.C.
1580-3113*	17-1/2"	17-1/2"	S.W.C.	S.W.C.
1580-3114	17"	17"	2"NPT(M)	2"NPT(M)
1580-3115*	18"	17-1/2"	S.W.C.	1-1/4" NPT
1580-3116*	18"	17-1/2"	S.W.C.	1" NPT
1580-3117*	18"	17-1/2"	S.W.C.	3/4" NPT
1580-3118*	18"	17-1/2"	S.W.C.	1/2" NPT

\* A dimensions include couplings

**TOLERANCE**

All saw cut dimensions are  $\pm 1/16"$  over all  
 All fab dimensions are  $\pm 1/8"$  overall

## Innovative Machine Technology

DRWG. BY: I.M.T. STAFF	DATE: 3-5-2001	TITLE:  90 DEGREE ELBOW 1 1/2" SCH. 80
APPV. DATE: 3-7-2001		
SCALE: NONE	DRAWING NO.: 2600	REV.: 2